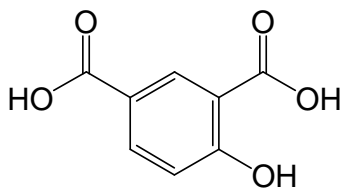




# Certificate of Analysis

## Reference Standard

### 4-Hydroxyisophthalic Acid



Molecular Formula:  $C_8H_6O_5$   
Molecular Weight: 182.13  
CAS Number: [ 636-46-4 ]

Catalogue Number: MM0045.02  
Lot Number: 4865  
Long Term Storage: 2 to 8 °C, dark  
Appearance: white solid  
Melting Point: 298 °C  
Assay 'as is': 99.4 %

Date of shipment: **2015-07-04**

This certificate is valid for two years from the date of shipment provided the substance is stored under the recommended conditions.



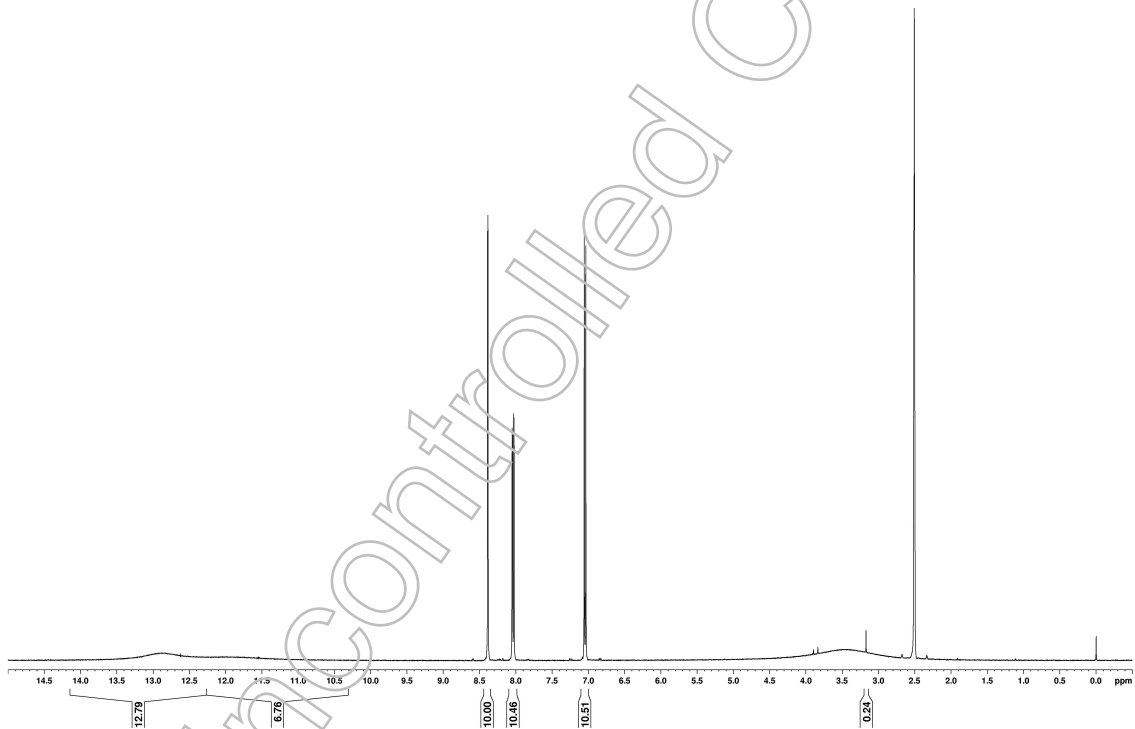
## I. Identity

The identity of the reference substance was established by following analyses.

### Ia. <sup>1</sup>H-NMR Spectrum

Conditions: 400 MHz, DMSO-d<sub>6</sub>

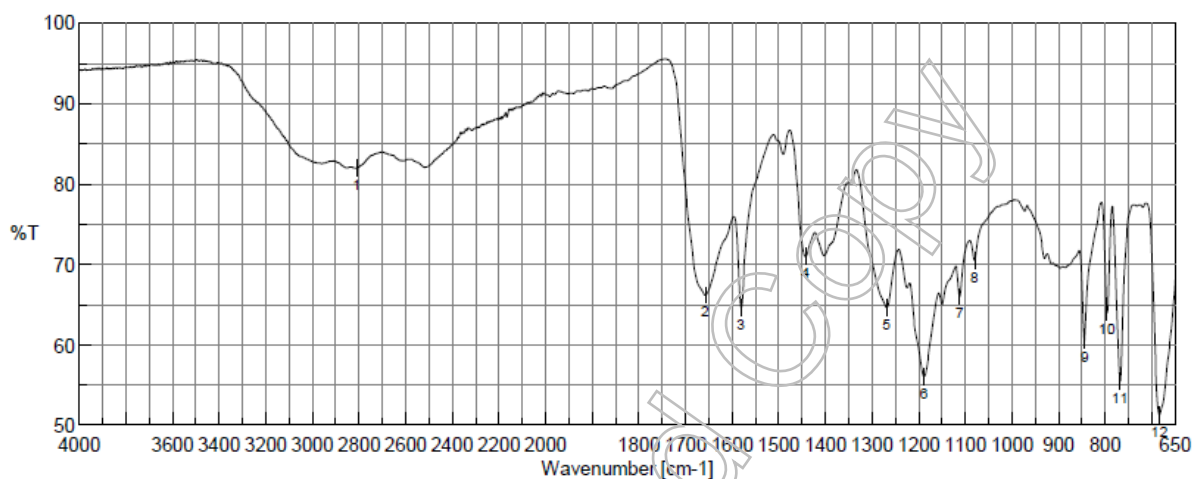
The structure is confirmed with the signals of the spectrum and their interpretation.





## 1b. IR Spectrum

Method: Attenuated Total Reflection Fourier Transform Infrared (ATR-FTIR) Spectroscopy



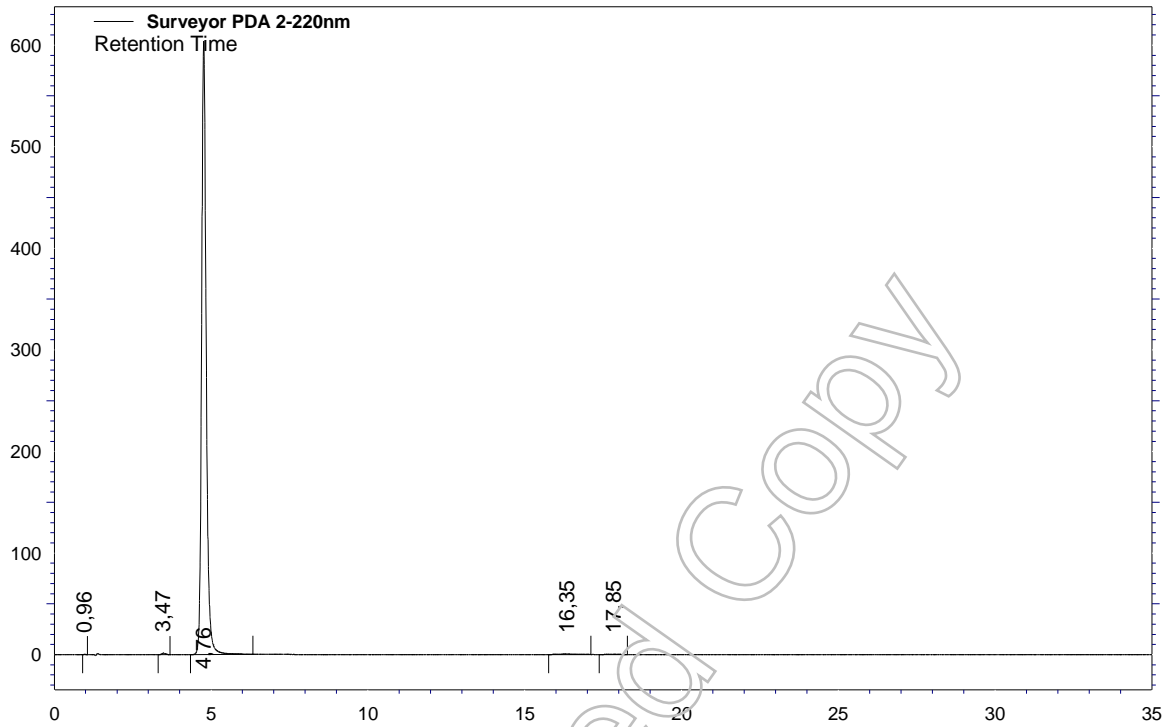
The signals of the IR spectrum and their interpretation are consistent with the structural formula.

## II. Purity

The purity of the reference substance was analysed by high performance liquid chromatography (HPLC).

### HPLC Conditions:

Column:	Conditions:	Detector:	Injector:
RP 60 Select B	1.0 ml/min, 40 °C	DAD	Auto
5 µm, 125 x 4 mm	Water/Acetonitrile 85/15 (v/v); 0.1 % H <sub>3</sub> PO <sub>4</sub>	220 nm	5 µl; 0.02948 mg/ml in Water/Acetonitrile 50/50 (v/v)



**Area Percent Report - Sorted by Signal**

Pk #	Retention Time	Area	Area %
1	0.96	1278	0.02
2	3.47	10909	0.18
3	4.76	6156479	99.55
4	16.35	12918	0.21
5	17.85	2873	0.05
Totals		6184457	100.00

For the calculation the system peaks were ignored. The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %.

**Results:**

**Average** 99.56 %  
**Number of results** n=3  
**Standard deviation** 0.02 %



### III. Water Content

Method: Karl Fischer titration

#### Results:

Average	0.07 %
Number of results	n=3
Standard deviation	0.01 %

### IV. Residual Solvents

Method: <sup>1</sup>H-NMR

Result: 0.14 % Methanol

### V. Final Result

Total impurities (HPLC)	0.44 %
Water content	0.07 %
Residual solvents	0.14 %
Assay (100 % method)	99.35 %

The assay is assessed to be 99.4 % 'as is'

The assay 'as is' is equivalent to the assay based on the not anhydrous and not dried substance respectively.

Release Date: 2010-12-02

LGC GmbH

Dr. Sabine Schröder  
Product Release