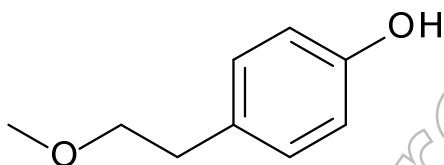




Certificate of Analysis

Reference Standard

4-(2-Methoxyethyl)phenol



Molecular Formula: C₉H₁₂O₂
Molecular Weight: 152.19
CAS Number: 56718-71-9

Catalogue Number: MM0027.01
Lot Number: 77976
Long-term Storage: 2 to 8 °C, dark
Appearance: white solid
Melting Point: 44 °C
Assay 'as is': 99.8 %

Date of shipment: **2015-July-05**

This certificate is valid for two years from the date of shipment provided the substance is stored under the recommended conditions unopened in the original container.

LGC Quality | ISO 9001:2008
DQS 102448 QM08

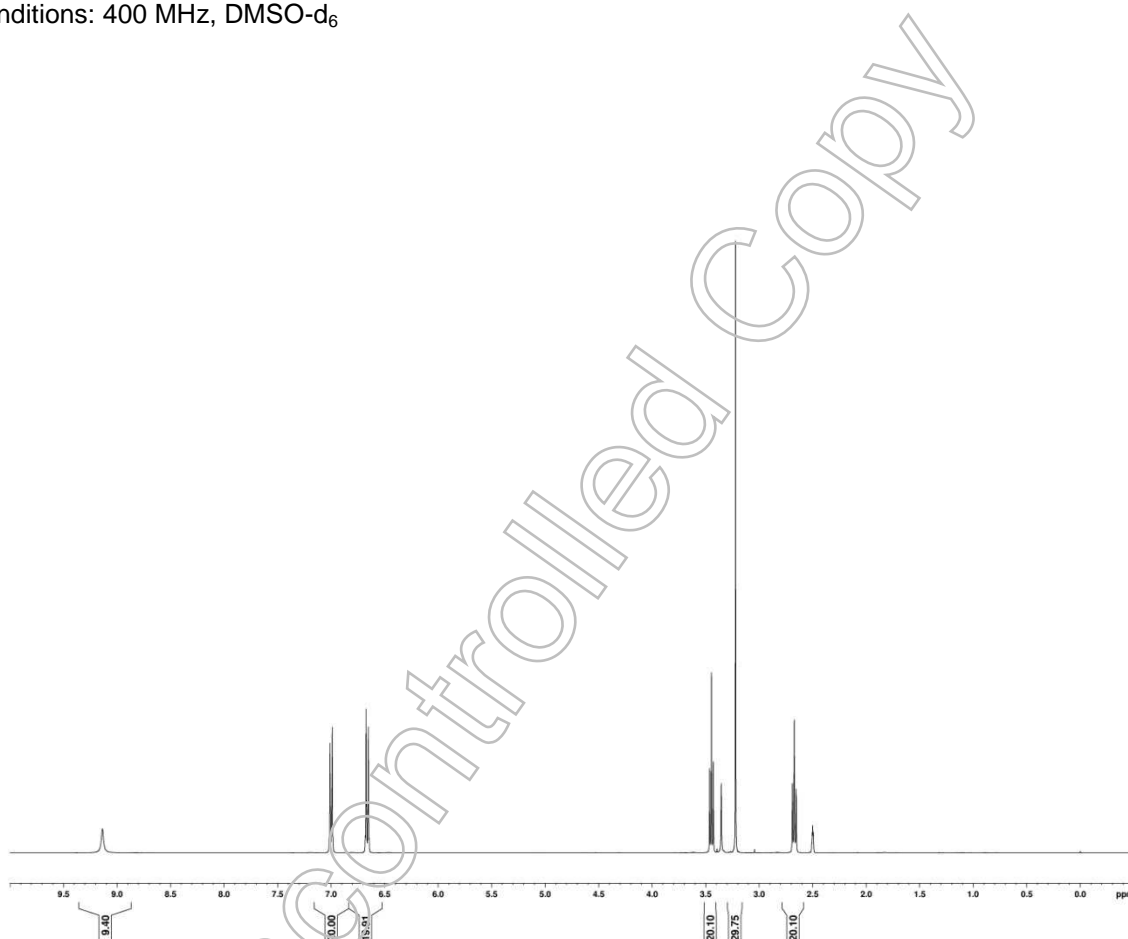


I. Identity

The identity of the reference substance was established by following analyses.

1a. ¹H-NMR Spectrum

Conditions: 400 MHz, DMSO-d₆

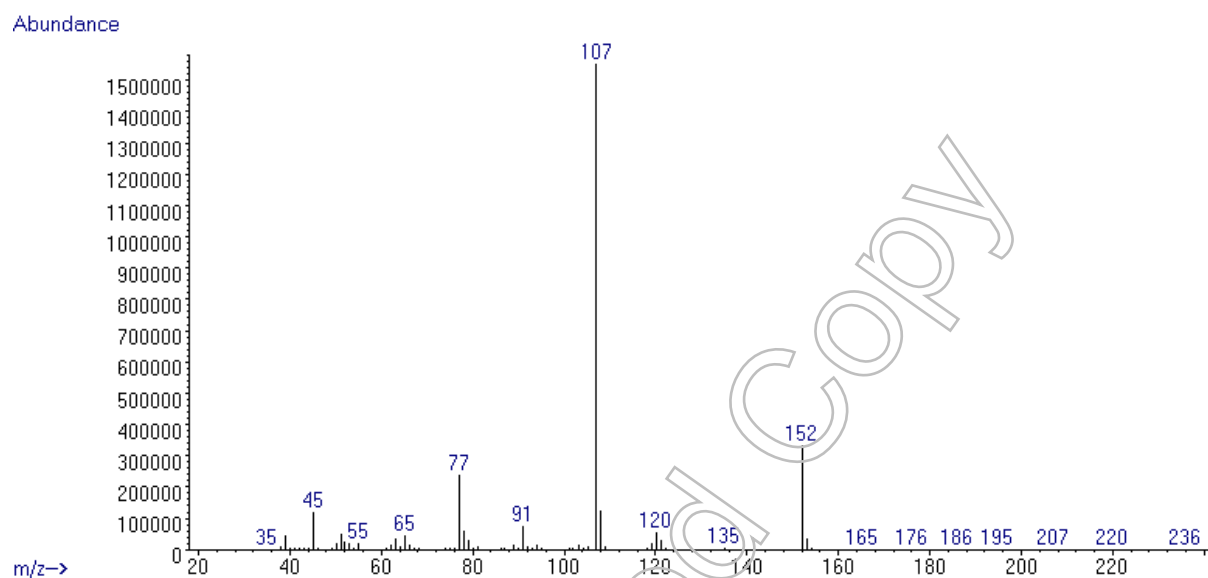


The structure is confirmed by the signals of the spectrum and their interpretation.



Ib. Mass Spectrum

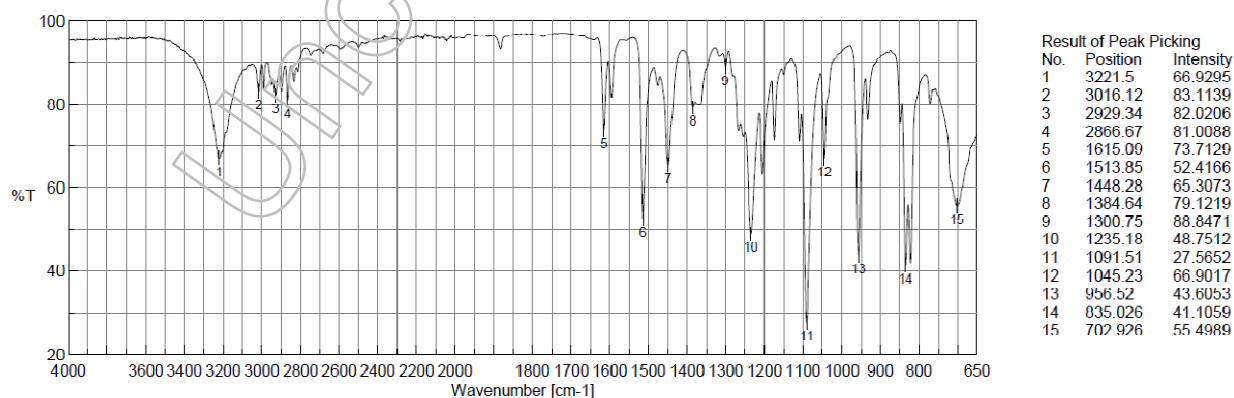
Method: EI, 70eV, detector temperature: 280 °C



The signals of the mass spectrum and their interpretation are consistent with the structural formula.

Ic. IR Spectrum

Method: Attenuated Total Reflection Fourier Transform Infrared (ATR-FTIR) Spectroscopy



The signals of the IR spectrum and their interpretation are consistent with the structural formula.



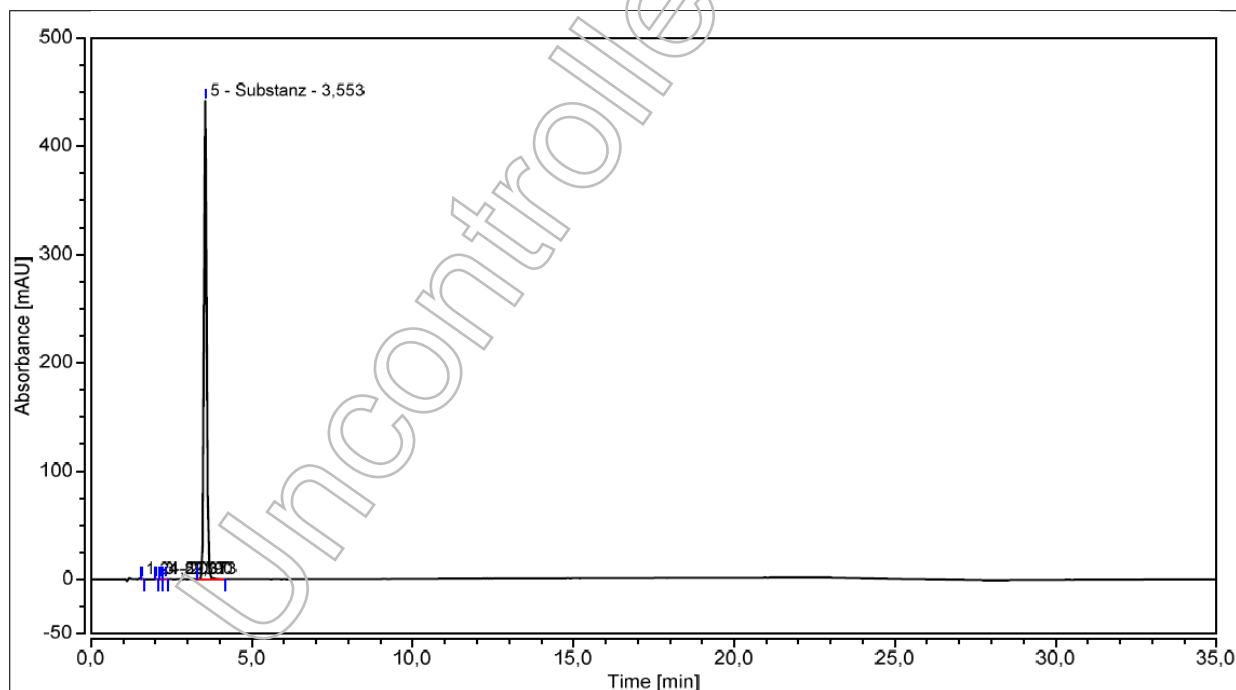
II. Purity

IIa. High Performance Liquid Chromatography (HPLC)

The purity of the reference substance was analysed by high performance liquid chromatography (HPLC).

HPLC Conditions:

Column:	Conditions:	Detector:	Injector:
LiChrospher 60 RP-select B 5 µm, 125 x 4 mm	1.0 ml/min, 40 °C 0-5 min Water/Acetonitrile 70/30 5-20 min Water/Acetonitrile to 55/45 20-25 min Water/Acetonitrile to 70/30 25-35 min Water/Acetonitrile 70/30 (v/v); 0.1 % H ₃ PO ₄	DAD 275 nm	Auto 5 µl; 0.174 mg/ml in Water/Acetonitrile 50/50 (v/v)





Area Percent Report - Sorted by Signal

Pk #	Retention Time	Area	Area %
1	1.593	0.014	0.03
2	2.037	0.007	0.02
3	2.190	0.006	0.01
4	2.313	0.020	0.05
5	3.553	42.751	99.89
Totals		42.798	100.00

For the calculation the system peaks were ignored. The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %.

Results:

Average 99.89 %
Number of results n=3
Standard deviation < 0.01 %

IIb. Water Content

Method: Karl Fischer titration

Results:

Average 0.08 %
Number of results n=3
Standard deviation 0.01 %

IIc. Residual Solvents

Method: ¹H-NMR

No significant amounts of residual solvents were detected (< 0.05 %).



III. Final Result

Chromatographic purity (HPLC)	99.89 %
Water content	0.08 %
Residual solvents	No significant amounts of residual solvents were detected (< 0.05 %).
Assay (100 % method)¹	99.81 %

The assay is assessed to be 99.8 % 'as is'

The assay 'as is' is equivalent to the assay based on the not anhydrous and not dried substance respectively.

Release Date:

Luckenwalde, 2015-06-12

Dr. Sabine Schröder
Product Release

¹ The calculation of the 100 % method follows the formula:

$$\text{Assay (\%)} = (100 \% - \text{volatile contents}) * \frac{\text{Purity (\%)}}{100 \%}$$

Volatile contents are considered as absolute contributions, purity is considered as relative contribution.