

[This document is just explanation translated from the original Japanese certificate and some information is omitted from it.]

独立行政法人 産業技術総合研究所

計量標準総合センター 標準物質認証書

National Institute of Advanced Industrial Science and Technology

National Metrology Institute of Japan, Certificate

認証標準物質

NMIJ CRM 8115 - a



重金属分析用 ABS 樹脂ディスク (Cd, Cr, Hg, Pb; 低濃度)

Heavy metals (Cd, Cr, Hg, Pb) in ABS resin - low concentration disk

This certified reference material (CRM) was produced on the basis of NMIJ's quality system under JIS Q 0034 (ISO GUIDE 34), and can be used to control the precision of analysis or to confirm the validity of analytical methods or instruments during the X-ray fluorescence analysis of Cd, Cr, Hg and Pb in ABS resin or similar polymers.

Certified Values

The certified values of Cd, Cr, Hg and Pb in this CRM are given in the following Table. This CRM should be used without any drying. Each expanded uncertainty was determined with the coverage factor $k = 2$; it defines an interval estimated to have a level of confidence of approximately 95%.

	Certified value, mass fraction (mg/kg)	Expanded uncertainty, mass fraction (mg/kg)
Cd	9.341	0.266
Cr	94.27	1.12
Hg	93.81	2.76
Pb	94.21	0.98

Determination of Certified Values

Each certified value was determined by the following analytical method:

(1) Microwave digestion using sulfuric acid and nitric acid / isotope dilution – inductively coupled plasma mass spectrometry.

Traceability

Each certified value was determined by isotope dilution – mass spectrometry as a primary method of measurement with NMIJ primary standard solutions of Cd, Cr, Hg and Pb and is traceable to the International System of Units (SI).

Expiration of Certification

The certification of this CRM is valid until March 31, 2012, provided that the CRM is unopened and stored in accordance with the instructions given in this certificate.

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Sample Form

The form of this CRM is a disk with diameter 30 mm and thickness 2 mm, kept in a plastic case.

Homogeneity

The homogeneity of the CRM was determined by analysing 16 disks. The elements (Cd, Cr, Hg and Pb) were determined by X-ray fluorescence method. The homogeneity of each element is reflected to the uncertainty of the certified value. The homogeneity of lead within a surface was also determined and reflected to the uncertainty of each certified value.

Notice for Storage

This CRM should be kept at room temperature (15 degree C - 35 degree C) and should not be shined directly upon.

Notice for Use

From the homogeneity, the certified values of this CRM represent the sample concentrations of the surface area more than 20.0 mm² (an area corresponding to a circle with diameter 5.0 mm). In measuring X-ray fluorescence, X-ray should be irradiated from the opposite side to the side on which there are 7 circles with diameter 6 mm formed during the injection-molding process. Please note that this sample contains hundreds mg/kg of Br.

Preparation Method

Commercial ABS resin and powders of CdO, and PbCrO₄, chromium(III) acetylacetonate and HgS were mixed and then pellets were produced from extruding the mixture. The extruding process was repeated two more times. These master pellets produced were mixed with commercial ABS resin and then the extruding process was repeated three times. From the obtained pellets, the disks with thickness 2 mm and diameter 30 mm were produced by the injection-molding method.

NMIJ Analysts

The technical and production manager was A. Hioki and the analysts were M. Ohata and A. Hioki.

Technical Information

Customers will be notified of any revision to this CRM including a change in certified values. Technical information on this CRM can be obtained from the home page and other contact routes (see below).

Reproduction of Certificate

In reproducing this certificate, it should be clearly indicated that the document is a copy.

March 19, 2007

Hiroyuki Yoshikawa
President,
National Institute of Advanced Industrial Science and Technology

If you have any questions about this CRM, please contact
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