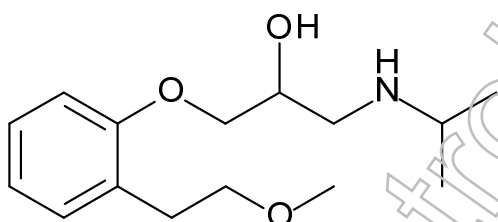




# Certificate of Analysis

## Reference Standard

(2RS)-1-[2-(2-Methoxyethyl)phenoxy]-  
3-[(1-methylethyl)amino]propan-2-ol



Molecular Formula:  $C_{15}H_{25}NO_3$   
Molecular Weight: 267.36  
CAS Number: 163685-38-9

Catalogue Number: MM0027.07  
Lot Number: 68037  
Long-term Storage: 2 to 8 °C, dark  
Appearance: white solid  
Melting Point: 66 °C  
Assay 'as is': 99.4 %

Date of shipment: **2015-July-05**

This certificate is valid for two years from the date of shipment provided the substance is stored under the recommended conditions unopened in the original container.

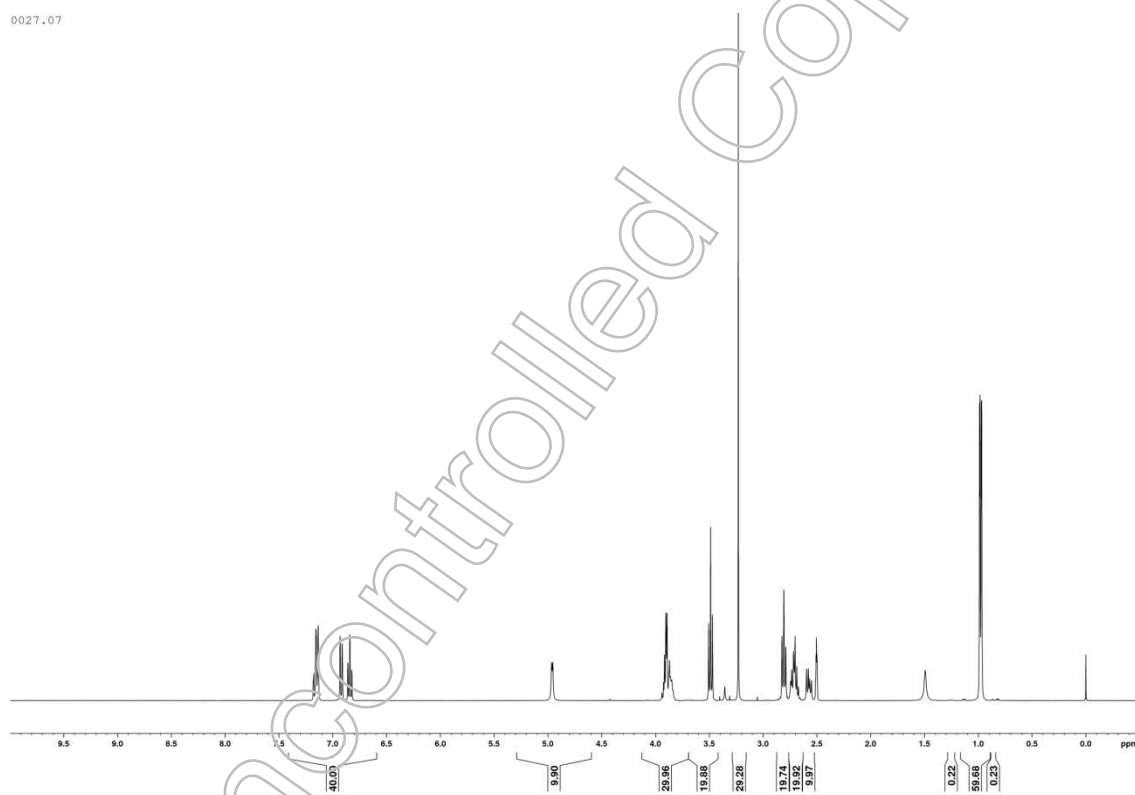


## I. Identity

The identity of the reference substance was established by following analyses.

### 1a. <sup>1</sup>H-NMR Spectrum

Conditions: 400 MHz, DMSO-d<sub>6</sub>

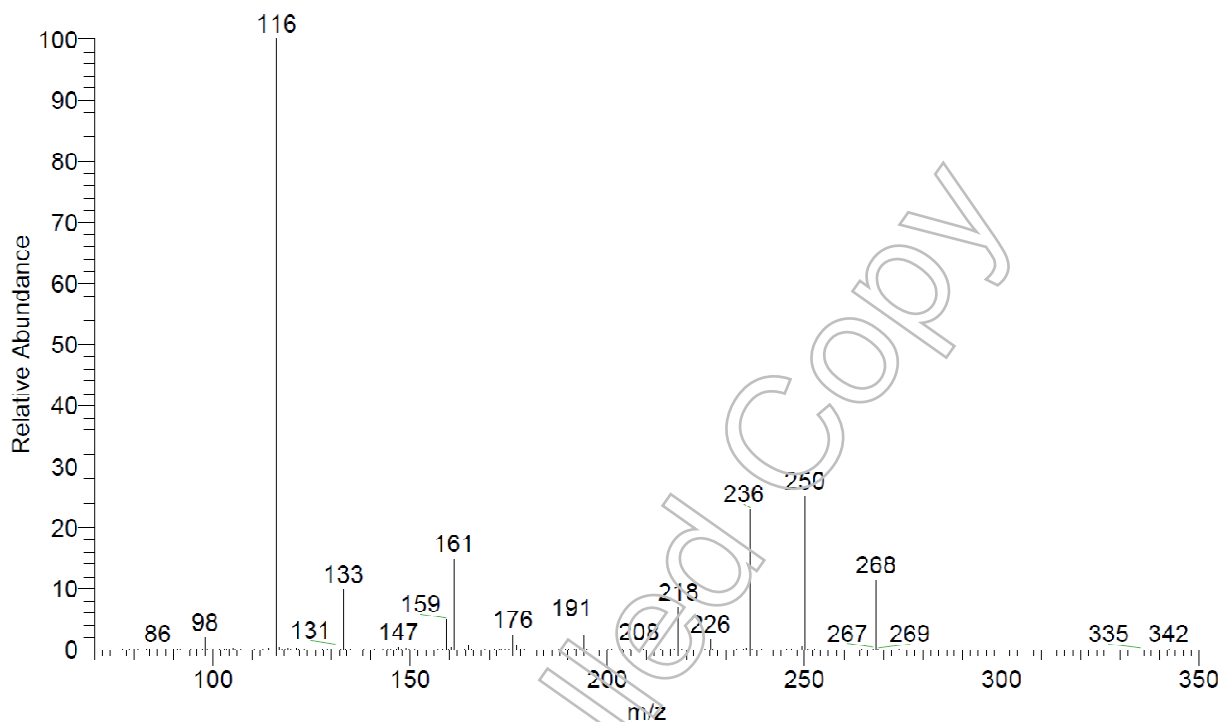


The structure is confirmed by the signals of the spectrum and their interpretation.



## Ib. Mass Spectrum

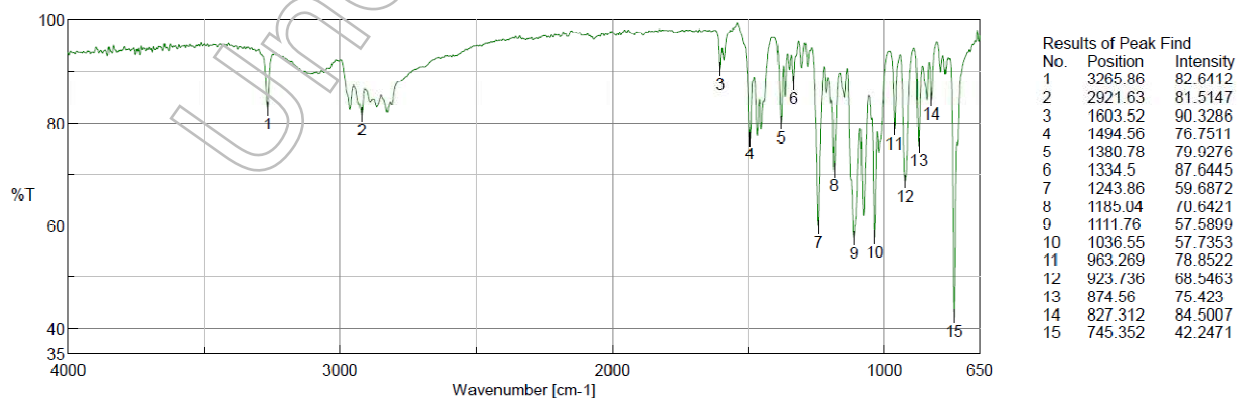
Method: 4.5 kV ESI+; vaporization temperature: 200 °C



The signals of the mass spectrum and their interpretation are consistent with the structural formula.

## Ic. IR Spectrum

Method: Attenuated Total Reflection Fourier Transform Infrared (ATR-FTIR) Spectroscopy



The signals of the IR spectrum and their interpretation are consistent with the structural formula.



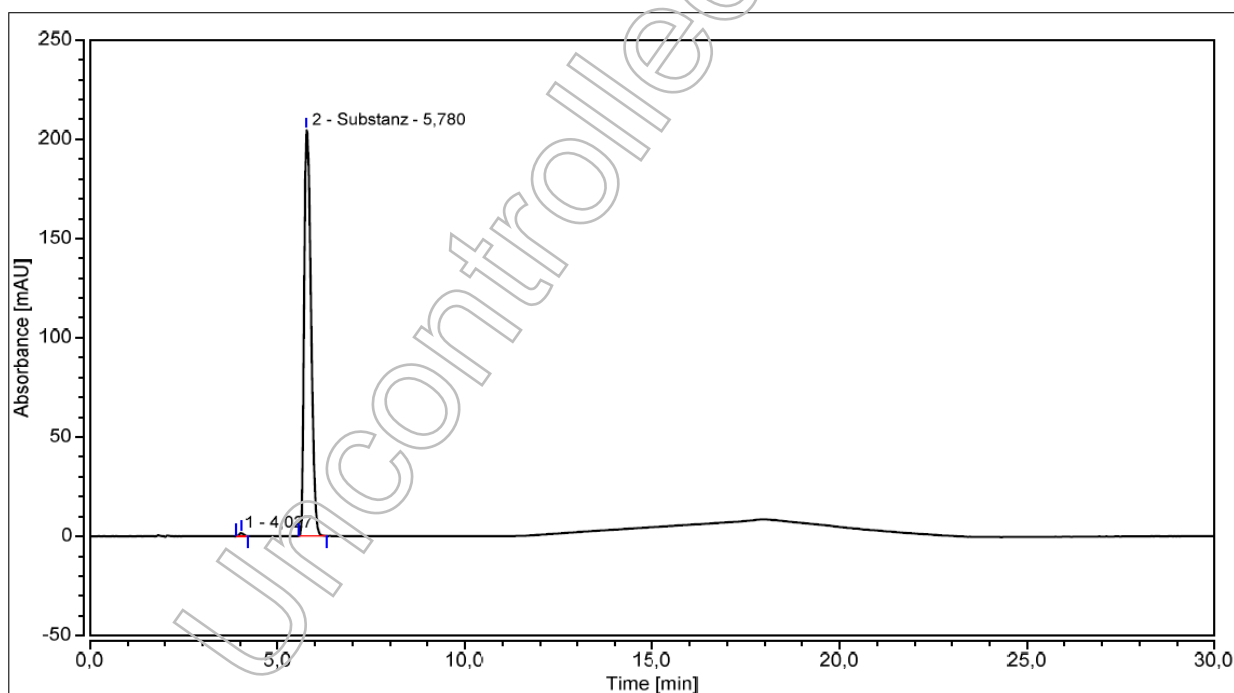
## II. Purity

### IIa. High Performance Liquid Chromatography (HPLC)

The purity of the reference substance was analysed by high performance liquid chromatography (HPLC).

#### HPLC Conditions:

Column:	Conditions:	Detector:	Injector:
Hypersil Gold C18	1.0 ml/min, 40 °C	DAD	Auto
5 µm, 150 x 4.6 mm	0-8 min Water/Acetonitrile 80/20	215 nm	2 µl; 0.176 mg/ml in
	8-15 min Water/Acetonitrile to 50/50		Water/Acetonitrile 50/50 (v/v)
	15-20 min Water/Acetonitrile to 80/20		
	20-30 min Water/Acetonitrile 80/20 (v/v);		
	0.1 % H <sub>3</sub> PO <sub>4</sub>		





### Area Percent Report - Sorted by Signal

Pk #	Retention Time	Area	Area %
1	4.027	0.205	0.48
2	5.780	42.816	99.52
Totals		43.020	100.00

For the calculation the system peaks were ignored. The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %.

#### Results:

Average 99.52 %  
Number of results n=3  
Standard deviation 0.01 %

#### IIb. Water Content

Method: Karl Fischer titration

#### Results:

Average 0.07 %  
Number of results n=3  
Standard deviation 0.03 %

#### IIc. Residual Solvents

Method: <sup>1</sup>H-NMR

Result: 0.09 % *n*-Hexane



### III. Final Result

<b>Chromatographic purity (HPLC)</b>	99.52 %
<b>Water content</b>	0.07 %
<b>Residual solvents</b>	0.09 %
<b>Assay (100 % method)<sup>1</sup></b>	99.36 %

The assay is assessed to be 99.4 % 'as is'

The assay 'as is' is equivalent to the assay based on the not anhydrous and not dried substance respectively.

Release Date:

Luckenwalde, 2015-01-27

Dr. Sabine Schröder  
Product Release

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<sup>1</sup> The calculation of the 100 % method follows the formula:

$$\text{Assay (\%)} = (100 \% - \text{volatile contents}) * \frac{\text{Purity (\%)}}{100 \%}$$

Volatile contents are considered as absolute contributions, purity is considered as relative contribution.